

# Automatic folder gluer for short runs



## Applications

- › Gluing and folding of:
  - › Straight-line boxes
  - › Lock bottom boxes (Automatic boxes)
  - › Boxes with slip lids
  - › Pillow boxes
- › Prefolding of blanks
- › 100 % inspection with ejector for bad parts
- › Plasma treatment for UV lacquers
- › Inline Braille embossing (Q3/19)
- › Sliding control panel
- › Ideal for digital package printing

## Highlights

- › Fully automatic size adjustment (KAMA patent)
- › No need for reference runs
- › Fast changeover from lock bottom to straight-line boxes
- › Changeover from one straight-line box to another straight-line box in just 5 minutes
- › Inspection systems with ejector for bad parts for:
  - › i1 – Gluing line
  - › i2 – Bar code, flap code
  - › i3 – 100 % inspection of print image, colour, text, Braille, defects
- › Network integration (job ticket, evaluation, track and trace)



Job set-up in just 5 minutes

## KAMA FF 52i Folder Gluer

### Technical data

Maximum blank width	520 mm (20 <sup>7</sup> / <sub>16</sub> in)
Minimum blank size (L x W)	55 x 86 mm (2 <sup>5</sup> / <sub>32</sub> x 3 <sup>3</sup> / <sub>8</sub> in)
Paperboard	180–600 g/m <sup>2</sup> (microns)
Maximum linear speed	200 m/min
Dimensions (L x W)	10,750 mm x 1,150 mm (423 x 45 <sup>3</sup> / <sub>8</sub> in)

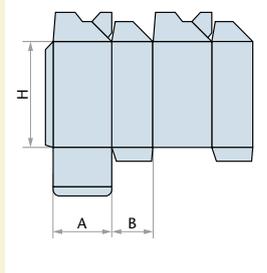
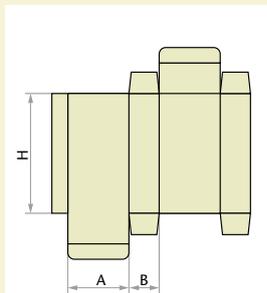
### Straight-line boxes

B	min. 10 mm ( <sup>3</sup> / <sub>8</sub> in)
A + B	min. 40 mm (1 <sup>9</sup> / <sub>16</sub> in)
A + B	max. 250 mm (10 in)
H	min. 50 mm (2 in)
H	max. 300 mm (11 <sup>13</sup> / <sub>16</sub> in)

### Lock bottom boxes

B	min. 35 mm (1 <sup>3</sup> / <sub>8</sub> in)
A + B	min. 70 mm (2 <sup>3</sup> / <sub>4</sub> in)
A + B	max. 250 mm (10 in)
H	min. 50 mm (2 in)
H	max. 300 mm (11 <sup>13</sup> / <sub>16</sub> in)

### FOLDING + GLUING + 100 % INSPECTION:



### Straight-line boxes



### Small sizes



### Pillow boxes



### Lock bottom boxes



Technical data and figures are subject to change.