**Technical data**

- **Maximum blank width**: 520 mm (20 7/16 in)
- **Minimum blank size**: 55 x 86 mm (L x W)
- **Paperboard**: 180–600 g/m² (microns)
- **Maximum linear speed**: 200 m/min
- **Dimensions**: 10,750 mm x 1,150 mm (L x W)

**Straight-line boxes**

- B: min. 10 mm (3/8 in)
- A + B: min. 40 mm (1 1/4 in)
- A + B: max. 250 mm (10 in)
- H: min. 50 mm (2 in)
- H: max. 300 mm (11 3/4 in)

**Lock bottom boxes**

- B: min. 35 mm (1 3/8 in)
- A + B: min. 70 mm (2 3/4 in)
- A + B: max. 250 mm (10 in)
- H: min. 50 mm (2 in)
- H: max. 300 mm (11 3/4 in)

**Highlights**

- Fully automatic size adjustment (KAMA patent)
- No need for reference runs
- Fast changeover from lock bottom to straight-line boxes
- Changeover from one straight-line box to another straight-line box in just 5 minutes
- Inspection systems with ejector for bad parts for:
  - i1 – Gluing line
  - i2 – Bar code, flap code
  - i3 – 100 % inspection of print image, colour, text, Braille, defects
- Network integration (job ticket, evaluation, track and trace)

**KAMA FF 52i Folder Gluer**

**Applications**

- Gluing and folding of:
  - Straight-line boxes
  - Lock bottom boxes (Automatic boxes)
  - Boxes with slip lids
  - Pillow boxes
  - Prefolding of blanks
  - 100 % inspection with ejector for bad parts
  - Plasma treatment for UV lacquers
  - Inline Braille embossing (Q3/19)
  - Sliding control panel
  - Ideal for digital package printing

**New**

Technical data and figures are subject to change.

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